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D5305-1

Job Sheet 187579



Part No: D5305-1

Job Qty: 12 ea

Part Name: Shim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 1/18/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.09.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs	1/18/19	1/18/19	0.00	0.58	Waterjet - Flow		SC 1/18/19
120	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC8		38 9-89
130	Small Fab	12 pcs	1/18/19	1/18/19	0.01	0.41	Small Fab-9		9-89 DAS 19/03/19
140	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC5		MAR 14 2019 40 DAS
150	HandFinish	12 pcs	1/18/19	1/18/19	0.00	0.24	HandFinish1		D.R. 19/03/19 40 DAS
160	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC7-5		MAR 20 2019 40 DAS
170	SprayPaint	12 pcs	1/18/19	1/18/19	0.00	0.69	Spray Paint		R.D. 19-3-20 40 DAS
180	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC14		MAR 22 2019 40 DAS
190	Packaging	12 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-26-056		MAR 22 2019 40 DAS
200	QC21-SA	12 Ea	1/18/19	1/18/19	0.00	0.00	QC21		DAS 21 9-89 MAR 25 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.050	6061-T6 .050 Sheet	.9600 sf (.08 ea)	100-Waterjet - Flow - 1	5048658

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.050	1	76	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	0.250Inches $\pm$ 0.030	0.280 0.220	0.250	
2	Shim	0.250Inches $\pm$ 0.030	0.280 0.220	0.251	
3	Shim	2.650Inches $\pm$ 0.030	2.680 2.620	2.652	
4	Shim	4.250Inches $\pm$ 0.030	4.280 4.220	4.255	
5	Shim	0.098Inches + 0.004 - 0.001	0.102 0.097	0.099	Diameter
6	Shim	0.050Inches $\pm$ 0.010	0.060 0.040	0.046	

Plex 12/7/18 3:36 PM dart.white.jesse

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

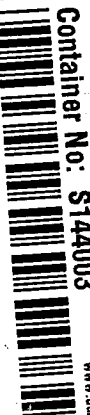


NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION	DEPARTMENT/PROCESS			
Date : _____ _____ _____		Rework ☐ Scrap ☐	Skid-tube ☐ Machining ☐	Cross tube ☐ Small Fab ☐ hing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
			Position			MRB (QSI042)
						Completed By
						Lead hand / Supervisor
						QC / QA Coordinator
Manufacturing Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐	Green/on center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Y ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
		Other/Details:				

Part: D5305-1
Job No: 187579
Serial No/Batch: S144003
Instructions: Various STC's
Date: 01/10/19



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